

Verification of fatty acids in functional foods and cosmetics

This Application Note describes the utilization of the Metrohm Instant Raman Analyzer Mira P for identification and verification of fatty acids, similar to those found in cosmetics or nutraceuticals. Nutraceuticals are food-derived products that claim to provide extra health benefits in addition to basic nutritional value. As the personal health industry moves toward natural homeopathic treatments, many new products report benefits to supplementing the diet with vitamins and fatty acids, such as oils that are

sources of vitamin E but do not raise LDL ("bad") cholesterol. Some nutraceuticals are regulated by the FDA, while others are not. Regardless, it is important to manufacturers that their products meet internal and external regulations. Determination of ingredient identity and purity are essential to product quality, and inspection of ingredients prior to the start of the manufacturing process will prevent costly time delays and substandard product quality.

INTRODUCTION

Fatty acids must be verified during production processes. Similarities in fatty acids can make identification of the exact fatty acid through Pearson's correlation algorithms difficult; however, p-value verification ensures that the correct material is used in manufacturing. MIRA P is a handheld Raman spectrometer designed for rapid, nondestructive identification and verification of samples. Identification of samples involves measuring a spectrum of the sample and correlating it with existing spectra in a library. The result is then displayed with a Pearson's correlation. Verification of samples is performed with a training set of the spectra that contains the accepted variability between different samples of the same material. The training

set is analyzed with Principal Components Analysis (PCA) and reported as a percent likelihood that the sample measured is within a confidence level set by the operator. Typically, a 95% confidence level is used for material verification. While both identification from a library and verification with a training set are useful, verification is able to detect very small differences in samples. The fatty acids and fatty alcohol discussed in this application note will be lauric acid ($C_{11}H_{23}CO_2H$), myristic acid ($C_{13}H_{27}CO_2H$), palmitic acid ($C_{15}H_{31}CO_2H$), stearic acid ($C_{17}H_{35}CO_2H$), and stearyl alcohol ($C_{17}H_{37}OH$). **Figure 1** shows the spectra of these materials and the spectral similarities, illustrating the difficulty of differentiation on correlation alone.

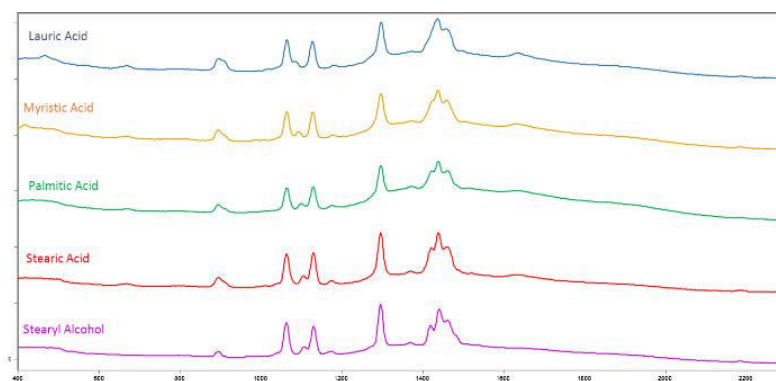


Figure 1. Raman spectra of the fatty acids and fatty alcohol discussed in this Application note

EXPERIMENTAL

Creating an operating procedure (OP)

In MiraCal software, select the Operating Procedures tab and create a new OP "Fatty Acids". The parameters are set to laser power 5, average of 1, and auto integration time. Acquire a spectrum of each

sample with the OP, carefully name each sample, and synchronize the data with the MiraCal software database.

Creating and testing the fatty acid library

From the samples that were saved using the "Fatty Acid" OP, the fatty acid library can be created. Select the Libraries tab and name the new library "Fatty Acid Library". Add the previously collected samples to the "Fatty Acid Library" and save it. Next, create a new OP with the name "Library Testing" and set the parameters to laser power 5, average of 1, and auto

integration time. With the Evaluations tab selected, check the identification box and select the "Fatty Acid Library". Save the "Library Testing" OP and synchronize it with your system. The system can now be used to match samples against the "Fatty Acid Library". An example of match scores for each fatty acid sample is illustrated in **Table 1**.

Creating and testing the fatty acid training set with p-value

Select the "Fatty Acids" OP that was created in the previous experiment, and proceed to collect ~20 spectra of each fatty acid sample. Once finished, connect the instrument to the MiraCal software and synchronize the data to the database. The next step is to create a training set for each sample. Select the Training Sets tab in the software, and proceed to create new training sets for each material by entering the sample name as the training set name and adding

the ~20 spectra that were collected in the previous step. Once all 5 training sets have been created and saved, the next step is to create new OPs that correspond to each training set. All five OPs will have the same acquisition parameters: auto integration, laser power 5, and average set to 1. In the Evaluation tab of the OP, check the Verification box for each OP, and add the corresponding training set by pressing the "Training Set" button.

Once this is finished, save each OP and synchronize the software database to add the OPs to the system.

Now measure a spectrum of each sample against each OP. The Pass/Fail results are recorded in **Table 2**.

RESULTS AND DISCUSSION

As we saw previously, simple library matching (Pearson's correlation) does not always accurately identify the correct material when other similar materials are present in the library. The match scores

of similar materials may only differ by 0.01–0.03 Hit Quality Index (HQI), which is difficult to interpret and lowers the confidence of the analysis (**Table 1**).

Table 1. Pearson correlation values between different fatty acids and fatty alcohol tested in the Application Note.

Sample	Pearson correlation value	Match sample
Palmitic acid	1.00	Palmitic acid
	0.98	Myristic acid
	0.98	Stearic acid
Stearyl alcohol	1.00	Stearyl alcohol
	0.97	Stearic acid
	0.93	Palmitic acid
Lauric acid	1.00	Lauric acid
	0.98	Myristic acid
	0.95	Palmitic acid
Myristic acid	1.00	Myristic acid
	0.98	Palmitic acid
	0.98	Lauric acid
Stearic acid	1.00	Stearic acid
	0.97	Palmitic acid
	0.95	Stearyl alcohol

Verification measures the sample against the selected training set, and if the sample falls within that training set, there is a positive result ("Pass"). If the sample falls outside of the training set, there is a negative result ("Fail"). By creating verification models for each of the fatty acid samples and testing each model against

each sample, we can see that the instrument is always able to PASS the correct sample and FAIL samples that are similar yet different. Additionally, the verification result is easy to interpret (Table 2). For example, palmitic acid passes with a 33.1% confidence that is within the 95% confidence interval set.

S A M P L E	TRAINING SETS					
		Palmitic Acid	Stearyl Alcohol	Lauric Acid	Myristic Acid	Stearic Acid
	Palmitic Acid	PASS 0.331	FAIL 0.000	FAIL 0.000	FAIL 0.000	FAIL 0.000
	Stearyl Alcohol	FAIL 0.000	PASS 0.628	FAIL 0.000	FAIL 0.000	FAIL 0.000
	Lauric Acid	FAIL 0.000	FAIL 0.000	PASS 0.127	FAIL 0.000	FAIL 0.000
	Myristic Acid	FAIL 0.000	FAIL 0.000	FAIL 0.000	PASS 0.494	FAIL 0.000
	Stearic Acid	FAIL 0.000	FAIL 0.000	FAIL 0.000	FAIL 0.000	PASS 0.365

Table 2. Pass and fail results of different samples versus the training set

CONCLUSIONS

Identification is useful when identifying samples that exhibit large differences in spectra, and verification is useful when examining samples with similar spectral features. For unknown samples, correlation is used to search a library of known materials to try to identify the unknown. When a sample needs to be confirmed

as authentic, verification of the sample with the p-value is best. The "Pass" and "Fail" results of verification give a more confident confirmation of what the sample is, whereas with identification, there is a potential for high match scores with samples that are very similar to each other.

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CONFIGURATION



MIRA P Advanced

Le Metrohm Instant Raman Analyzer (MIRA) P est un spectromètre Raman portable performant qui s'utilise pour les déterminations rapides et non destructives et le contrôle des matériaux les plus divers, comme les principes actifs pharmaceutiques et les excipients. De très petite taille, le MIRA P est pourtant très robuste et dispose d'une structure de spectrographe haute efficacité, équipée de notre technologie « Orbital Raster Scan » (ORS) inédite. MIRA P satisfait aux prescriptions FDA 21 CFR partie 11.

Le Advanced Package comprend une lentille avec laquelle les matériaux peuvent être analysés directement ou dans leur conditionnement (classe de laser 3b), ainsi qu'un support de flacon pour analyser les échantillons dans des flacons en verre (classe de laser 1).



MIRA P Basic

Le Metrohm Instant Raman Analyzer (MIRA) P est un spectromètre Raman performant et portable destiné à la détermination et la vérification rapides et non destructives de différents types de matériaux, comme les principes actifs et excipients pharmaceutiques. De très petite taille, le Mira P se caractérise pourtant par un design robuste et dispose d'un spectrographe de haute efficacité, équipé de notre technologie « Orbital Raster Scan » (ORS) unique. Le Mira P est parfaitement conforme aux directives de la FDA 21 CFR Part 11.

Le module de base Mira P permet à l'utilisateur d'adapter le Mira P à ses besoins. Le module de base Mira est un module de démarrage qui contient les composants de base nécessaires au fonctionnement du Mira P.

Le module de base contient les accessoires de calibrage/vérification Mira, la bibliothèque USP et la lentille LWD (pour longue distance) destinée aux analyses en flacons ou sachets. Fonctionnement de classe de protection laser 3B.



MIRA P Flex

Le MIRA P Flex Package permet à l'utilisateur d'adapter le MIRA P à ses besoins. Le Flex Package comprend tous les composants de base destinés au fonctionnement du MIRA P, sauf les embouts de prélèvement d'échantillons. Un embout de prélèvement d'échantillons est au minimum nécessaire à son fonctionnement. Le MIRA P Flex Package contient la bibliothèque USP, des accessoires de calibrage/vérification et un câble USB. Fonctionnement avec des lasers de classe 3B.