



Application Note AN-NIR-073

Determination of water activity in tablets with the OMNIS NIR Analyzer

Fast, non-destructive measurements performed in seconds

Water activity (a_w), the partial vapor pressure of water in a substance divided by the vapor pressure of water in standard state, is expressed either as 0–100% equilibrium relative humidity (ERH) or scaled to 0–1 a_w . It is used to assess the safety, quality, and strength of non-sterile drug pharma products. In compounded preparations, a_w refers to water that is freely available to participate in reactions (e.g., hydrolysis) or provides an environment that supports microbiological growth. Typically, solid dosage

pharmaceuticals are $>0.70 a_w$, indicating that microbial growth is unlikely [1]. Elevated a_w in powders affects flow, caking, compaction, and strength properties of solid dosage forms and it is used in the study of shelf-life, aging, and packaging requirements. Measuring a_w in the pharma environment is described in USP<1112> and USP<922> [2]. Dedicated instruments that measure a_w require up to 30 minutes per analysis, while the OMNIS NIR Analyzer delivers results in just a few seconds.

EXPERIMENTAL EQUIPMENT

In this study, 17 tablets of paracetamol with varying water activity ($0.23\text{--}0.85\ a_w$) were measured on an OMNIS NIR Analyzer (**Figure 1**) to create a prediction model for quantification. Samples were measured in reflection mode (1000–2250 nm) in 15 mm vials using a flexible holder and single-point measurement. The reference values were measured according to USP<922> Water Activity [3].



Figure 1. OMNIS NIR Analyzer Solid with 15 mm vial and Flexible holder OMNIS NIR.

Table 1. Hardware and software equipment overview.

Equipment	Article number
OMNIS NIR Analyzer Solid	2.1071.0010
Disposable vials, 15 mm, reflection	6.7402.110
Flexible holder OMNIS NIR	6.07402.300
OMNIS Stand-Alone license	6.06003.010
Quant Development software license	6.06008.002

RESULT

The measured NIR spectra (**Figure 2**) were used to create a quantification prediction model for the water activity in paracetamol tablets. The quality of the prediction model was evaluated using the correlation diagram (**Figure 3**) which

displays a very high correlation between the NIR prediction and the reference values. The respective figures of merit (FOM) display the expected precision and confirm the feasibility during routine analysis.



Figure 2. Stacked NIR spectra of paracetamol tablets analyzed on an OMNIS NIR Analyzer Solid.

RESULT WATER ACTIVITY IN PARACETAMOL TABLETS

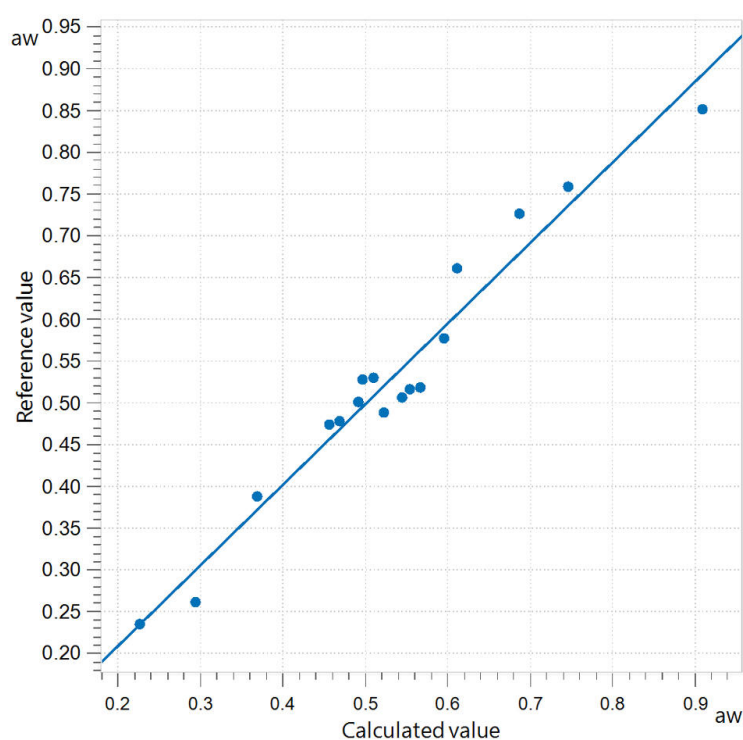


Figure 3. Correlation diagram and the respective figures of merit for the prediction of water activity using an OMNIS NIR Analyzer Solid. The reference water content was determined using a Novasina LabMaster-aw neo according to USP<922>.

R^2	SEC (a_w)	SECV (a_w)
0.958	0.0278	0.0322

CONCLUSION

This Application Note demonstrates the feasibility of determining a_w in paracetamol tablets quickly and easily. NIR spectroscopy offers users a fast, cost-effective, and highly

accurate alternative to other standard water activity measurement options. Additionally, NIRS analysis is non-destructive, completely reagent-free, and gives results in only a few seconds.

REFERENCES

1. Pharmaceutical Trends: Water Activity Measurement - International Pharmaceutical Industry, 2021.
2. 〈922〉 Water Activity.
[DOI:10.31003/USPNF_M12475_02_01](https://doi.org/10.31003/USPNF_M12475_02_01)
3. *USP 922 Water Activity Measurement - Novasina - Excellent new Method.*
<https://www.novasina.ch/application/usp-922-water-activity/> (accessed 2024-08-27).

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CONFIGURATION



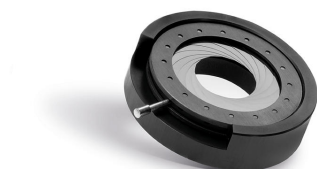
OMNIS NIR Analyzer Solid

Near-infrared spectrometer for solid and viscous samples. Developed and produced in accordance with Swiss quality standards, the OMNIS NIR Analyzer is the near-infrared spectroscopy (NIRS) solution for routine analysis along the entire production chain. Its application of the latest technologies and its integration in the modern OMNIS Software are reflected in its speed, operability and flexible utilization of this NIR spectrometer. Overview of the advantages of the OMNIS NIR Analyzer Solid: Measurements of solids and viscous samples in less than 10 seconds; Automated multi-position measurements for reproducible results, even with nonhomogeneous samples; Simple integration in an automation system or link with additional analysis technologies (titration); Supports numerous sample vessels;



15 mm

反射された固形物を分析するための直径 15mm の密封可能なガラス製使い捨てバイアル 123 個。製品ファミリー XDS、DS2500、OMNIS の NIR 固形物分析に適しています。



OMNIS NIR

Flexible holder with a variable diameter of up to 30 mm for the examination of samples in vials in reflection.

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Windows™コンピュータ上のOMNISソフトウェアをスタンドアロン操作することが可能になります。

特徴:

- ライセンスには、既に1つのOMNISデバイスライセンスが含まれています。
- メトローム・ライセンシングポータルにて、アクティブ化する必要があります。

Quant Development

Software license for the creation and editing of quantification models in a stand-alone OMNIS Software installation.