



Application Note AN-PAN-1002

Online monitoring of cyanide and gold in gold leaching solution

Cyanidation is a common chemical leaching method for extracting gold from ore. To ensure efficient leaching and gold recovery, precise measurement of cyanide levels is crucial, with automatic refill systems in place for leaching tanks.

Monitoring WAD (weak acid dissociable) cyanide levels provides insight into the metals being processed and aids in optimizing the cyanidation process. This measurement also helps monitor wastewater discharge as well as detoxification efforts which are important to meet environmental regulations.

The use of online process analyzers allows for real-time monitoring of cyanide levels as well as metals in solution (e.g., gold), enabling process operators to make timely adjustments to improve efficiency and comply with strict regulations.

This Process Application Note details the online analysis of cyanide and gold in the gold recovery process. The 2060 TI Process Analyzer and the 2060 XRF Process Analyzer from Metrohm Process Analytics offer precise and efficient measurements, cutting down on time, labor, and human errors.

INTRODUCTION

Cyanide is a widely used industrial chemical, mainly for the mining of gold, silver, and platinum [1]. Cyanide helps to dissolve these metals from their ores in a process known as cyanidation.

This process involves crushing the ore and then

leaching precious metals from it using a solution of sodium cyanide (NaCN) or potassium cyanide (KCN) [2]. The cyanide ions (CN⁻) form a complex with gold, which dissolves in solution for further extraction in downstream processes (e.g., by electrowinning, **Figure 1**).

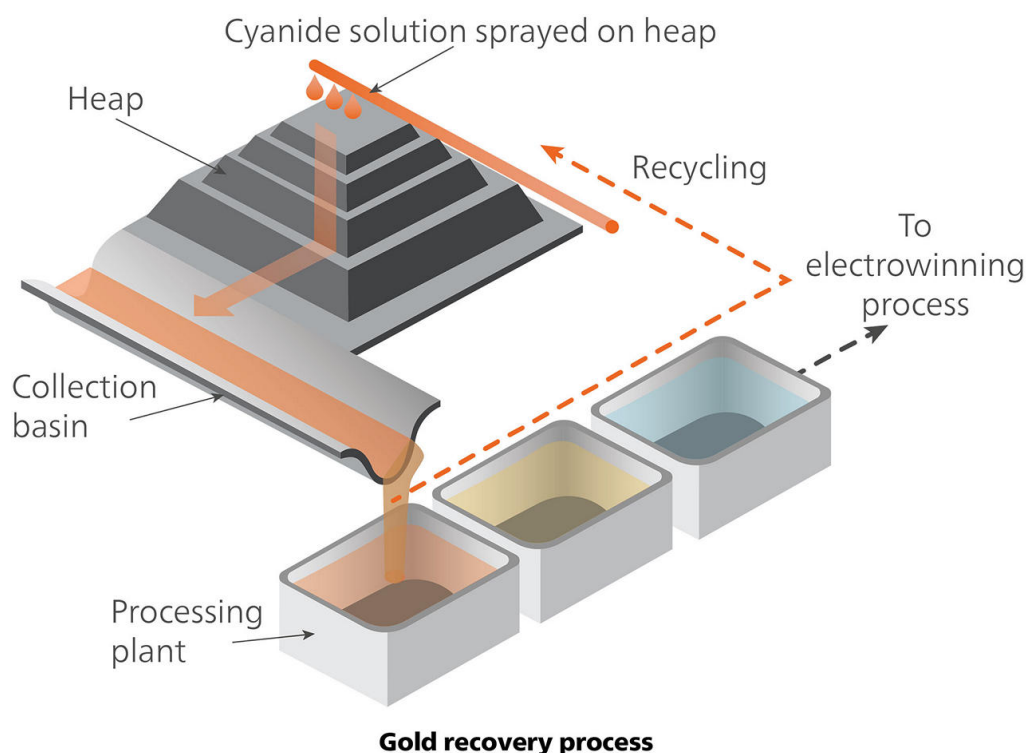


Figure 1. An illustrated diagram of the gold recovery process.

To ensure successful leaching and gold recovery, accurate measurements are necessary to automatically refill cyanide in the leaching tanks and maintain reduced cyanide levels in the mill waste stream.

The measurement of WAD cyanide gives process operators an immediate indication of the WAD metals being processed to further optimize the cyanidation process. WAD readings are also an early indicator for the detoxification plant to

optimize the cyanide destruction process coupled with automatic dosage of the cyanide detoxification chemicals.

Additionally, releasing any form of cyanide can cause severe damage to the environment; therefore, strict wastewater monitoring for free cyanide, WAD cyanide, or TCN (total cyanide) is required to comply with plant discharge regulations.

Traditionally, cyanide concentrations have been

monitored using manual laboratory methods (e.g., titration). While capable of providing data, these methods suffer from several disadvantages.

Manual sampling introduces delays in obtaining results, making the data less reflective of the current status of the cyanidation process. Moreover, manual sampling is labor-intensive, dangerous (due to cyanide toxicity), and prone to human error, leading to potential inaccuracies in the measurements. Additionally, the

APPLICATION

Cyanide can be determined in several ways with the **2060 TI Process Analyzer (Figure 2)**. Free cyanide is analyzed by direct titration or photometric detection depending on the concentrations involved. For more complex total cyanide and WAD determinations, the 2060 TI Process Analyzer can be equipped with an array of digester, condenser, caustic absorber, and photometer modules to guarantee full recoveries of cyanide from complex metal cyanide solutions.

The time-consuming analysis can be completely automated with the 2060 TI Process Analyzer. Benefits include time savings and measurement consistency with no exposure to cyanide, offering safe and trusted measurements throughout the refinery.

intermittent nature of manual sampling may fail to capture sudden fluctuations in cyanide concentrations, potentially compromising process control and environmental compliance. By integrating online process analyzers into the refinery, operators can quickly check the cyanide levels in the leaching process and in the wastewater effluent. This helps them make corrections to improve efficiency and reduce harm to the environment.



Figure 2. 2060 TI Process Analyzer.

Additionally, gold and other metals can be monitored with the **2060 XRF Process Analyzer** (Figure 3). Utilizing Energy Dispersive X-ray Fluorescence (EDXRF) technology, this online process analyzer provides exceptional sensitivity when measuring gold in the stripping solution in almost real-time.

Detection limits for XRF analysis are influenced by various factors such as analysis time, sample preparation, and calibration methods. Thanks to its advanced silicon drift detector and synergistic use of multiple analysis techniques, the 2060 XRF Process Analyzer achieves precise and low detection limits, particularly for precious metals like gold.

Incorporating both analysis techniques (i.e., titration/photometry and XRF) in the 2060 XRF Process Analyzer offers users a comprehensive solution for monitoring cyanide levels and metal concentrations in the gold recovery process. This integration enhances plant safety, ensures full recoveries of cyanide from complex solutions, and accelerates return on investment (ROI) by consolidating both methods into one analyzer, thereby reducing footprint and operational costs.



Figure 3. 2060 XRF Process Analyzer.

Table 1. Parameters to monitor in the gold recovery process.

Parameters	Concentration	Technique
Free cyanide	0–200 µg/L	Photometry
WAD Cyanide	1–250 mg/L	Titration
Gold (Au)	mg/L to %*	XRF

REMARKS

The total cyanide method is based on ISO 6703/1 and WAD cyanide on method 4500-CN-Standard Methods for the Examination of Water and Wastewater.

The cyanidation process must operate at pH levels above 10.5, typically ranging from 11 to

12, to prevent the formation of hazardous hydrogen cyanide (HCN) gas. Consequently, reliable pH monitoring is essential in such demanding environments, and Metrohm Process Analytics ProTrode pH sensors excel in providing inline monitoring solutions for this purpose.

CONCLUSION

Cyanide is an important parameter to measure in the gold recovery process and its effluent. The 2060 TI Process Analyzer by Metrohm Process Analytics helps analyze cyanide regularly to overcome errors and ensure compliance with regulations. Additionally, the 2060 XRF Process Analyzer effectively monitors gold levels in the

stripping solution.

Together, these online process analyzers provide a comprehensive understanding of the gold recovery process by simultaneously monitoring any form of cyanide and gold in a safe and efficient manner.

REFERENCES

1. *The Safe and Effective Use of Cyanide - Society for Mining, Metallurgy & Exploration.*
<https://www.smenet.org/what-we-do/technical-briefings/the-safe-and-effective-use-of-cyanide-in-the-minin>
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2. Hai, X. *The Ultimate Guide to Gold Cyanidation.*
<https://www.cnlitereagent.com/special-guide/ultimate-guide-gold-cyanidation/>
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RELATED APPLICATION NOTES

AN-PAN-1006 Online analysis of zinc, sulfuric acid, and iron during zinc refining

OTHER RELATED DOCUMENTS

8.000.5317 2026 Cyanide Analyzer

AN-I-009 Cyanide in water

BENEFITS FOR ONLINE PROCESS ANALYSIS

- No manual sampling needed, thus less exposure of personnel to dangerous chemicals (cyanide).
- **Guarantee compliance** with governmental regulations for wastewater effluent.
- **Optimize product quality** and increase profit with fast response times for process variations.
- **Fully automated diagnostics** – automatic alarms for when samples are out of specification parameters.



CONTACT

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CONFIGURATION



2060 Process Analyzer

2060 Process Analyzerは、無数のアプリケーションに対応するオンライン湿式化学アナライザーです。このプロセスアナライザーは、「ベーシックキャビネット」と呼ばれる中核プラットフォームによって構成される新たなモジュラー式コンセプトを提供するものです。

ベーシックキャビネットは、2つの部分から構成されます。上部はタッチスクリーンと産業用PCを含みます。下部には、実際の分析のためのハードウェアが格納されるフレキシブルな湿式部が含まれます。基本湿式部の容量が分析課題を解決するのに充分でない場合、最も困難なアプリケーションでも解決できる十分なスペースを確保するため、ベーシックキャビネットを4つまでの追加湿式部キャビネットに拡張することが可能です。追加キャビネットは、各湿式部キャビネットを、アナライザーの稼働時間を増加させる内蔵式(非接触式)レベル検出を有する試薬キャビネットと組み合わせるという方法によってコンフィグレーションすることができます。

2060 Process Analyzerは様々な湿式化学技術を提供します: カール フィッシャー滴定、光度測定、直接測定、および標準追加メソッドです。

プロジェクトのすべての要求を満たすべく(もしくはお客様のすべての必要性を満たすため)、頑丈な分析ソリューションを保証するためのサンプルプレコンディショニングシステムをご利用いただくことも可能です。弊社は、冷却や加熱、減圧、脱気、ろ過などのような、いかなるサンプルプレコンディショニングシステムでも提供することができます。



2060 XRF Process Analyzer

2060 XRF Process Analyzer は、エネルギー分散型蛍光X線 (EDXRF) 技術を使用した非破壊オンラインプロセスアナライザーです。このアナライザーは産業プロセス中の液体サンプル流の正確かつほぼリアルタイムのモニタリングを確実に行います。

最大 20 までのサンプリングポイントに接続できるキャパシティにより、2060 XRF Process Analyzer はシームレスなオンライン XRF 分析を容易にします。2060 プラットフォームの一部として、複数の分析技術を一元化された一つのプラットフォームにシームレスに統合します。かつてない包括的なプロセスインサイトのための XRF と滴定または測光の組み合わせによるパワーをご体験ください。